



"TAKE YOUR CESSNA HOME
FOR SERVICE AT THE SIGN
OF THE CESSNA SHIELD"

CUSTOMER CARE OWNER ADVISORY

MARKETING DIVISION / CESSNA AIRCRAFT COMPANY / WICHITA, KANSAS 67201 / CABLE ADDRESS - CESSCO WICHITA

done 6/1/83

January 28, 1980

SE80-6A

Dear Cessna Owner:

An improved brace system which attaches the aft end of both exhaust mufflers to the engine sump is now available.

It is recommended that the new brace system be installed on your aircraft to improve the security and service life of the center and rear muffler braces and throttle control brackets.

For further information, contact your Cessna Dealer referencing Service Information Letter SE80-6.

Your affected aircraft serial and registration number is shown on the mailing label.

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CESSNA SINGLE ENGINE
CUSTOMER SERVICES



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CESSNA SINGLE ENGINE
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SINGLE ENGINE CUSTOMER CARE SERVICE INFORMATION LETTER

MARKETING DIVISION / CESSNA AIRCRAFT COMPANY / WICHITA, KANSAS 67201 / CABLE ADDRESS - CESSCO WICHITA

January 21, 1980

SE80-6

SUBJECT: MUFFLER BRACE

done 6/1/83

AIRCRAFT APPLICABILITY: Cardinal RG

Serial numbers
177RG0001 thru 177RG1366
F177RG0001 thru F177RG0177

The brace system which attaches the aft end of both exhaust mufflers to the engine sump has been improved.

It is recommended that the new brace system be installed on in service aircraft to improve the security and service life of the center and rear muffler braces and throttle control brackets.

Service Kit SK177-38 contains all the parts and instructions necessary to install the above improvement on affected aircraft. The kit is available through the Cessna Dealer Organization. The suggested list price is \$87.80 (S).

A copy of the related Owner Advisory is attached and is being sent to registered owners.

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(Owner Notification System - No. 1)

ALL PRICES SUBJECT TO CHANGE WITHOUT NOTICE

CESSNA AIRCRAFT COMPANY

SERVICE

SK177-38
NOVEMBER 22, 1978

Kit

Title MUFFLER BRACE MODIFICATION



MODELS AFFECTED

177RG
F177RG

SERIALS AFFECTED

177RG0001 thru 177RG1366
F177RG0001 thru F177RG0177

PARTS LIST:

QUANTITY	PART NUMBER	NOMENCLATURE
<i>new</i> 1	2009014-2	Bracket
2	AN4-7	Bolt
4	AN960-416	Washer
1	2054030-8	Bracket <i>✓ Rod</i>
1	2054030-9	Bracket <i>✓ Rod</i>
2	MS21045-4	Nut
1	2009014	Blueprint

CHANGE IN WEIGHT AND BALANCE:

MODEL - SERIALS	WEIGHT INCREASE	ARM	MOMENT	INDEX
177RG - 177RG0001 thru 177RG60787	.1	30.0	3.0	.003
F177RG - F177RG0001 thru F177RG0138	.1	30.0	3.0	.003
177RG - 177RG0788 thru 177RG1366	.1	23.0	2.3	.002
F177RG - F177RG0139 thru F177RG0177	.1	23.0	2.3	.002

